

## UTV 整车组装工序一览表

### List of UTV Vehicles Assembly Processes

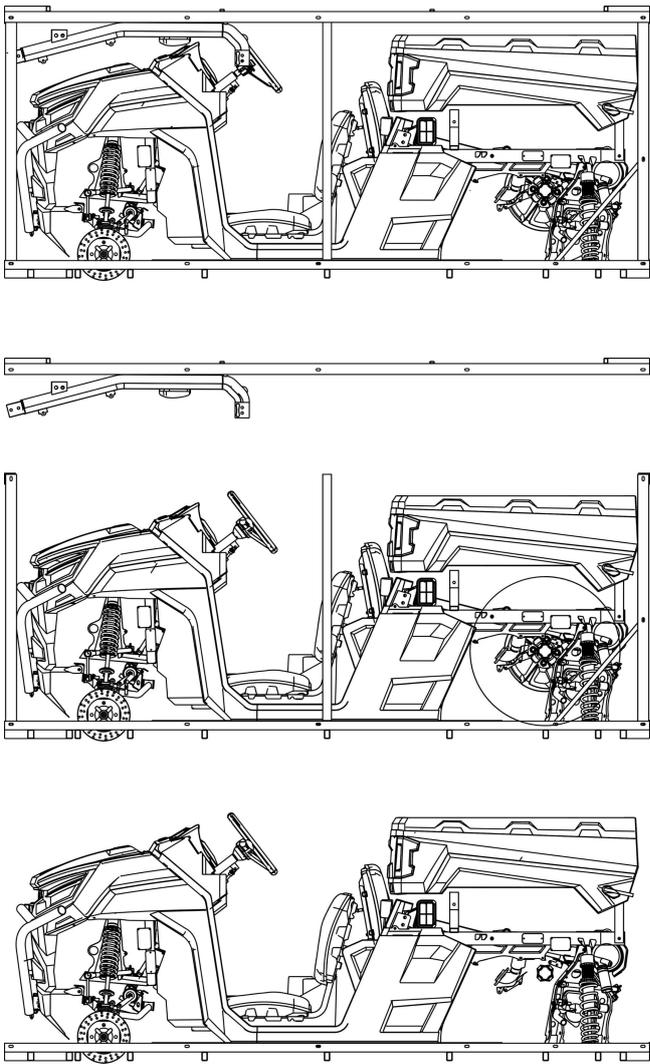
工序编号 Process number	工序名称 Process name	工艺装备 Technological equipment	辅助材料 Auxiliary materials	工时 Man-hour	备注 Remarks
168-005	包装拆卸及零部件移出 Packaging disassembly and removal of components	钳子/电动冲击扳手（枪式）/套筒 10#/13#/开口扳手 13#/开口扳手 15# Pliers/Electric impact wrench (gun type)/Socket 10#/13#/Wrench 13#/Wrench 15#		22min	2 人 2 people
168-010	减震器、轮胎 Shock absorbers, tires	电动冲击扳手（枪式）/套筒 13#/开口扳手 15#/定扭力扳手/内六角花形扳手 Electric impact wrench (gun type) / Socket 13#/ Allen wrench 15#/ Socket 13#/ Allen wrench 15#	记号笔 marking pen	15min	1 人 1 people
168-025	棚杆 Windshield Frame	电动冲击扳手（枪式）/内六角花形扳手/套筒 15#/14#/13#定扭力扳手/开口扳手 16# Electric impact wrench (gun type) / Hexagonal socket wrench / Socket 15#/14#/13# Torque-controlled wrench / Allen wrench 16#	记号笔 marking pen	10min	2 人 2 people
168-035	安全带、空滤器、后护板 Seat belt, air filter, rear guard panel	电动冲击扳手（枪式）/内六角花形扳手/套筒 15#/14#/13#定扭力扳手/开口扳手 16# Electric impact wrench (gun type) / Hexagonal socket wrench / Socket 15#/14#/13# Torque-controlled wrench / Allen wrench 16#		10min	2 人 2 people
168-040	顶棚及顶棚毛毡 Roof lining and felt	电动冲击扳手（枪式）/内六角花形扳手/套筒13#/定扭力扳手/开口扳手 10# Electric impact wrench (gun type) / Hexagonal socket wrench / Socket 13#/ Torque-controlled wrench /	记号笔 marking pen	15min	2 人 2 people
168-045	网门及电瓶 Net door and battery	电动冲击扳手(枪式)/套筒 13#/10#/开口扳手 15#/定扭力扳手 Electric impact wrench (gun type) / Socket 13#/10#/Open-end wrench 15#/Torque setting wrench	记号笔 marking pen	10min	2 人 2 people

UTV 整车组装工序一览表  
List of UTV Vehicles Assembly Processes

168-050	前保险杠上安装支架、衬板 置物箱及堵头 Mounting brackets, liner storage boxes and plugs are installed on the front bumper.	电动冲击扳手（枪式）/套筒 10#/开 口扳手 13#/定扭力扳手/内六角花形 扳手 Electric impact wrench (gun type) / Socket 10#/ Allen wrench 13#/ Torque wrench / Hexagonal socket wrench		8min	1 人 1 people
168-060	前面板 Front panel liner	内六角花形扳手 Hex socket wrench		10min	1 人 1 people
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# UTV550-BLP（基础款）整车安装说明

## Installation Instructions for UTV550-BLP（Basic） Vehicle

工序名称	包装拆卸及零部件移出		168-005	人员数量	2	工时	22min
Process name	Packaging disassembly and removal of components			Amount of staff		Man-hour	
装配顺序 Assembly sequence		装配图片 Assembly picture					
<p>1、先将准备放置车辆的区域打扫干净，然后将整车包装放在一个地面平坦的地方，再将车辆的包装罩打开，并检查在运输过程中，是否有零部件缺少、损坏等现象。</p> <p>1.First, clean the area where the vehicle will be placed. Then, place the entire vehicle packaging on a flat surface. Next, open the vehicle packaging cover and check if there are any missing or damaged parts during the transportation process.</p>							
<p>2、为了安全起见，建议在打开包装时，最好由两个人或两人以上配合，因为包装铁架会很重，有可能会磨损到车辆的配件。</p> <p>2. For safety reasons, it is recommended that when opening the package, it is best to have two or more people cooperate, as the packaging frame is very heavy and there is a possibility of damaging the vehicle's accessories.</p>							
<p>3、先将包装铁架外部的缠绕膜拆下，用钳子将包装架上盖固定的前车棚弯管的铁丝剪开，取出前车棚弯管放一旁备用。</p> <p>3. First, remove the wrapping film from the outside of the packaging frame. Use pliers to cut the iron wire that fixes the front canopy bend pipe on the packaging frame. Take out the front canopy bend pipe and set it aside for later use.</p>							
<p>4、拆除包装铁架上盖，先将包装铁架上盖与竖撑连接处 18-M8 ×25 六角法兰螺栓和 18-M8 的六角法兰螺母拆开。</p> <p>4. Remove the upper cover of the packaging iron frame. First, disassemble the 18-M8 × 25 hexagonal bolt and the hexagonal nut at the connection point of the upper cover of the packaging iron frame and the vertical support.</p>							
<p>5、后棚杆移出：把后棚杆的 2-M8×55 六角法兰螺栓、2-M8×35 六角法兰螺栓和 4-M8 的六角法兰螺母拆开,然后将包装铁架上盖抬起放到固定的存放处。</p> <p>5. Removal of rear support rods: Remove the 2-M8×55 hexagonal bolt, 2-M8×35 hexagonal bolt and 4-M8 hexagonal nut of the rear support rods. Then lift the upper cover of the packaging iron frame and place it in the designated storage location.</p>							
<p>6、拆下中间竖撑的 8-M8×25 六角法兰螺栓和 8-M8 六角法兰螺母并取出前棚杆（左/右），将中间竖撑放到固定的存放处。</p> <p>6. Remove the 8-M8×25 hexagonal bolt and the 8-M8 hexagonal nut of the middle vertical support, and take out the front beam (left/right). Place the middle vertical support in the designated storage area.</p>							

# UTV550-BLP（基础款）整车安装说明

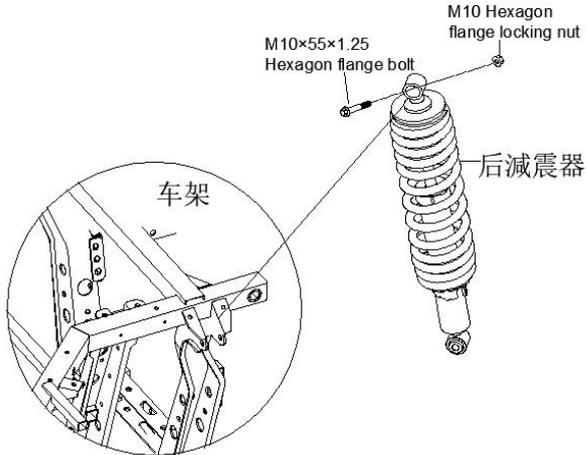
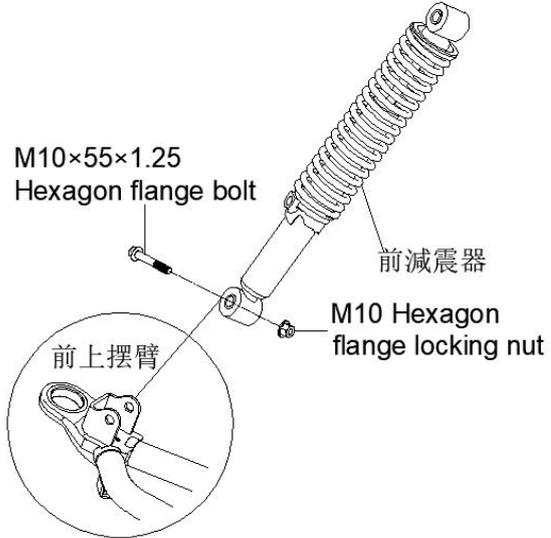
## Installation Instructions for UTV550-BLP（Basic） Vehicle

<p>7、检查发动机及车架铭牌是否符合要求。</p> <p>7. Check whether the engine and frame nameplates meet the requirements.</p> <p>8、拆除车辆前部及后部的包装铁架上的 8-M8×25 六角法兰螺栓和 8-M8 六角法兰螺母，然后将包装架放到固定的存放处，再将主座椅、2-后轮胎、前棚杆连接板、顶棚(后)、后保险杠取出放一边备用。</p> <p>8. Remove the 8-M8×25 hexagonal bolt and the 8-M8 hexagonal nut from the packaging frame at the front and rear of the vehicle. Then, place the packaging frame in a fixed storage location. Next, remove the main seat, 2 rear tires, front crossbar connection plate, roof (rear), and rear bumper and set them aside for later use.</p> <p>9、将前面板（左/右/中）从车头取下放到固定的存放处；取出货箱里的车辆配件，放到固定的存放处以便备用。[含 2-前轮、后拖车臂、方向盘、2-中间连接管、扶手（左右）、后侧板（左右）、顶灯、顶棚、毛毡及减震器等]</p> <p>9. Remove the front panel (left/right/middle) from the front of the vehicle and place it in the designated storage area; remove the vehicle accessories from the cargo box and store them in a fixed location for future use. [Including 2 front wheels, rear trailer arm, steering wheel, 2 middle connecting tubes, handrails (left/right), rear side panel (left/right), ceiling light, ceiling, felt, and shock absorber, etc.]</p> <p>10、将轮胎充气至 14psi; (需提前取下充气)</p> <p>10. Inflate the tires to 14 psi; (Please remove the tires for inflation in advance.)</p> <p>11、货箱拆卸顺序如右图，将编号（1）和（2）处的 4 颗固定螺栓拆除后可将货箱从车架上取出摆放在一旁备用，最后将编号（3）处的 4 颗固定螺栓拆除并取下支架。</p> <p>11. The disassembly sequence of the cargo box is as shown in the figure on the right. After removing the 4 fixed bolts at positions (1) and (2), the cargo box can be removed from the frame and placed aside for future use. Finally, remove the 4 fixed bolts at position (3) and remove the bracket.</p>	
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# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

工序名称 Process name	减震器、轮胎 Shock absorbers, tires	工序编号 Process number	168-010	人员数量 Amount of staff	1	工时 Man-hour	15min
装配顺序 Assembly sequence		装配图片 Assembly picture					
<p>12、取下后减震器的包装材料。用 1-M10×55 的六角法兰螺栓(从前往后穿)和 1-M10 的六角法兰防松螺母先将后减震器上方与车架固定。</p> <p>12. Remove the packaging materials of the rear shock absorber. Use a 1-M10×55 hexagonal flange bolt (inserted from front to back) and a 1-M10 hexagonal flange locknut to fix the rear shock absorber above the frame.</p> <p>13、用叉车将车辆抬起。取出包装架的底框架，然后检查是否有损坏的部件和液体泄漏。</p> <p>13. Use a forklift to lift the vehicle. Remove the bottom frame of the packaging rack, and then check for any damaged parts and liquid leakage.</p> <p>14、取下前减震的包装材料。用 1-M10×55 六角法兰螺栓(从前往后穿)和 1-M10 六角法兰防松螺母将减震器下方与前上摆臂固定。</p> <p>14. Remove the packaging materials of the front shock absorber. Use 1-M10×55 hexagonal flange bolts (inserted from front to back) and 1-M10 hexagonal flange lock nuts to fix the shock absorber below the front upper tie rod.</p> <p>15、紧固减震器螺栓，紧固力矩为 65~78N·m，然后用记号笔在螺母上做记号。</p> <p>15. Tighten the shock absorber bolts. The tightening torque should be 65 to 78 N·m. Then, mark the nuts with a marker pen.</p>		<p>后减震器 Rear shock absorber</p>  <p>前减震器 Front shock absorber</p> 					

# UTV550-BLP（基础款）整车安装说明

## Installation Instructions for UTV550-BLP（Basic） Vehicle

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工序名称 Process name	减震器、轮胎 Shock absorbers, tires		工序编号 Process number	168-010	人员数量 Amount of staff	1	工时 Man-h our	15min

# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

<p>装配顺序</p> <p>Assembly sequence</p>	<p>装配图片</p> <p>Assembly picture</p>
<p>1、用 16-M10×1.25 锁紧螺母固定 2 个前轮 (25×8-12 尺寸) 和 2 个后轮 (25×10-12 尺寸, 宽度更大), 按对角依次锁紧。</p> <p>1. Fix two front wheels (25×8-12 size) and two rear wheels (25×10-12 size, wider) with 16-M10×1.25 lock nuts, and lock them diagonally in sequence.</p> <p>2、将车辆从叉车上放下。</p> <p>2. Lower the vehicle from the forklift.</p> <p>3、用力矩扳手再次拧紧螺母(对角紧固), 拧紧扭矩为 90~110N·m, 第一个螺母必须拧紧两次, 并用记号笔在螺母上做记号。</p> <p>3. Use a torque wrench to re-tighten the nuts (tightening diagonally). The tightening torque should be 90 to 110 N·m. The first nut must be tightened twice, and a mark should be made on the nut with a marker pen.</p>	<div data-bbox="943 342 1281 694" data-label="Image"> </div> <p>紧固顺序</p> <p>torquing sequence</p> <div data-bbox="938 840 1327 1223" data-label="Image"> </div>

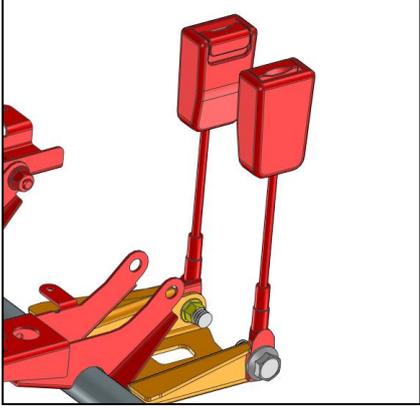
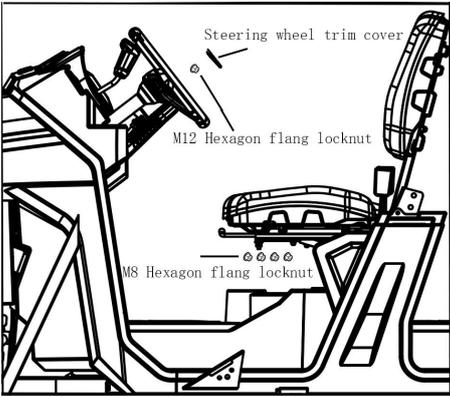
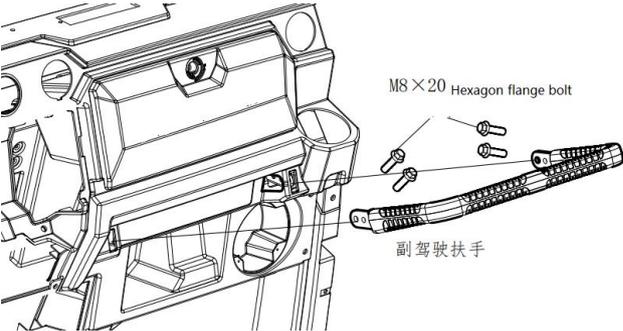
UTV550-BLP（基础款）整车安装说明

Installation Instructions for UTV550-BLP（Basic） Vehicle

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# UTV550-BLP（基础款）整车安装说明

## Installation Instructions for UTV550-BLP（Basic） Vehicle

工序名称 Process name	安全带锁扣，座椅，方向盘，副驾驶扶手 Seat belt buckle, seat, steering wheel, passenger side armrest	工序编号 Process number	168-020	人员数量 Amount of staff	1	工时 Man-hour	10min
装配顺序 Assembly sequence		装配图片 Assembly picture					
<p>1、用安全带锁扣自带的螺栓和螺母将安全带锁扣固定在座椅安装支架上（注意安装位置及螺栓安装方向）。</p> <p>1. Use the bolts and nuts provided with the seat belt buckle to fix the seat belt buckle onto the seat mounting bracket (pay attention to the installation position and the installation direction of the bolts).</p> <p>2、取下主驾驶座椅组合上的 4-M8 六角法兰防松螺母，然后将主驾驶座椅组合放置在前座椅支架上，然后将主驾驶座椅组合用 4-M8 六角法兰防松螺母固定，拧紧扭矩为 22~30N.m，并用记号笔在螺母上做记号。</p> <p>2. Remove the 4-M8 hexagonal flange locknut from the main driver's seat assembly. Then place the main driver's seat assembly on the front seat frame. Next, fix the main driver's seat assembly with the 4-M8 hexagonal flange locknut. Tighten the torque to 22-30 N.m, and mark the locknut with a marker pen.</p> <p>3、取出方向盘，用 1-M12×1.25 六角法兰防松螺母将方向盘固定在对应位置，力矩为 110~130N·m，头部点漆，最后盖上方向盘装饰盖。</p> <p>3. Remove the steering wheel and fix it in the corresponding position using a 1-M12×1.25 hexagonal flange locknut. The torque should be 110 to 130 N·m. Paint the head area. Finally, cover the steering wheel decorative cover.</p> <p>4、取出副驾驶扶手检测外观无划伤、磕碰等。将副驾驶扶手穿过仪表台装配方槽内用 4-M8x20 六角法兰螺栓（螺栓方向由内向外）固定在车架上，扭矩为 22~30N·m，头部点漆。（注意不要划伤塑料件）</p> <p>4. Remove the passenger side armrest and check its appearance for no scratches or dents. Insert the passenger side armrest into the assembly slot on the dashboard and fix it to the frame using a 4-M8x20 hexagonal flange bolt (the bolt direction is from inside to outside). The torque should be 22 to 30 N·m, and apply topcoat to the head. (Be careful not to scratch the plastic parts.)</p>		<p>安全带锁扣 Seat belt buckle</p>  <p>主座椅及方向盘安装 Installation of the main seat and steering wheel</p>  <p>副驾驶扶手 passenger side armrest</p> 					
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# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

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工序名称 Process name	棚杆 Windshield Frame	工序编号 Process number	168-025	人员数量 Amount of staff	2	工时 Man- hour	10min
装配顺序 Assembly sequence			装配图片 Assembly picture				

# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

1、取 1-后棚杆(带头枕)、1-扶手(左)、1-扶手(右), 将后棚杆用 4-M10×65×1.25 六角法兰螺栓与 4-M10×1.25 六角法兰防松螺母(黑锌)固定在车架上。(螺栓从外向内穿且先不打紧) 将扶手(左/右)用 4-M8×25 内六角花型盘头螺钉(黑)与 4-M8 六角法兰防松螺母(黑锌)紧固在后棚杆上。(螺栓从外向内, 暂不拧紧)

1. Take the 1 - rear windshield frame (with the head pillow) and 1 - handrail (left) and 1 - handrail (right). Fix the rear guard rod with 4-M10×65×1.25 hexagonal flange bolts and 4-M10×1.25 hexagonal flange lock nuts (black zinc) to the frame using the bolts inserted from the outside and not tightened yet. Tighten the handrails (left/right) with 4-M8×25 internal hexagonal flower-shaped head screws (black) and 4-M8 hexagonal flange lock nuts (black zinc) on the rear guard rod. The bolts are inserted from the outside and not tightened yet.

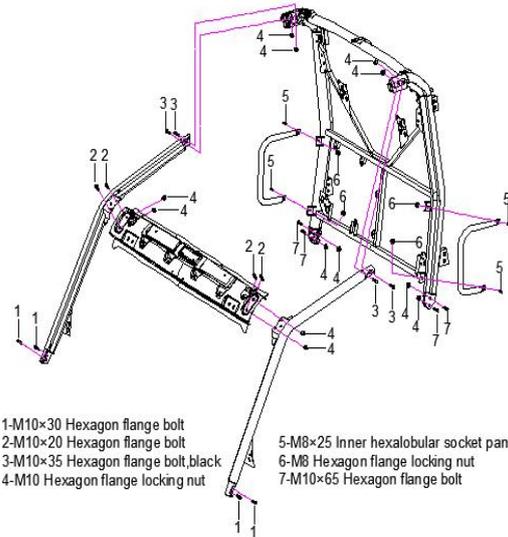
2、取 1-前车棚弯管(右)、1-前车棚弯管(左)、1-前车棚连接板, 取 2-密封块贴在前弯管和连接板之间(涂抹 3M 底胶后将前棚杆连接板密封垫沿着 8 字管 R 弧边缘粘贴), 将前车棚弯管(右)、1-前车棚弯管(左)用棚杆连接板连接并用 4-M10×35×1.25 六角法兰螺栓与 4-M10×1.25 六角法兰防松螺母组合在一起。用 4-10×30×1.25 六角法兰螺栓将前车棚弯管固定在车架上。前棚杆与后棚杆连接为螺栓 M10×35(黑)与 M10 螺母(黑), 需加棚杆接头密封垫(螺栓从外向内, 暂不拧紧)。(装配顺序, 先将前车棚固定在车架上不紧固, 再装前棚杆连接板)

2. Take 1 - the front canopy elbow pipe (right), 1 - the front canopy elbow pipe (left), and 1 - the front windshield frame connecting plate. Take 2 - the sealing block and place it between the front elbow pipe and the connecting plate (apply 3M base glue and then stick the sealing pad of the front canopy connecting plate along the R arc edge of the 8-shaped tube). Connect the front canopy elbow pipe (right) and 1 - the front canopy elbow pipe (left) with the canopy rod connecting plate and combine them with 4-M10×35×1.25 hexagonal flange bolts and 4-M10×1.25 hexagonal flange lock nuts. Fix the front canopy elbow pipe on the frame with 4-10×30×1.25 hexagonal flange bolts. The front canopy rod and the rear canopy rod are connected with a bolt M10×35 (black) and a nut (black). A canopy rod joint sealing pad is needed (the bolt goes from the outside to the inside, and is not tightened yet). (Assembly sequence: first fix the front canopy on the frame without tightening, then install the front canopy connecting plate)

3、将前棚杆、后棚杆螺栓紧固并点漆, M10 螺栓拧紧扭矩为 45~59N.m, M8 螺栓拧紧扭矩为 22~30N.m

3. Tighten the bolts of the front and rear windshield frame and apply paint. The tightening torque for M10 bolts is 45 to 59 N.m, and for M8 bolts it is 22 to 30 N.m.

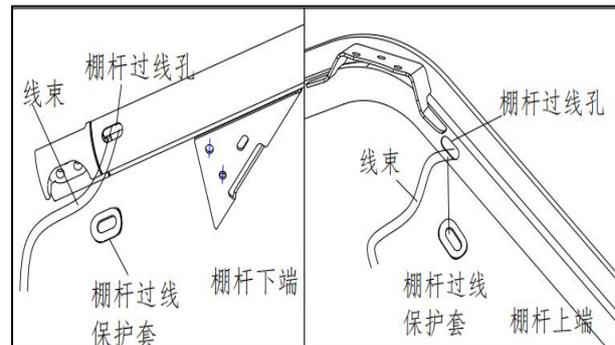
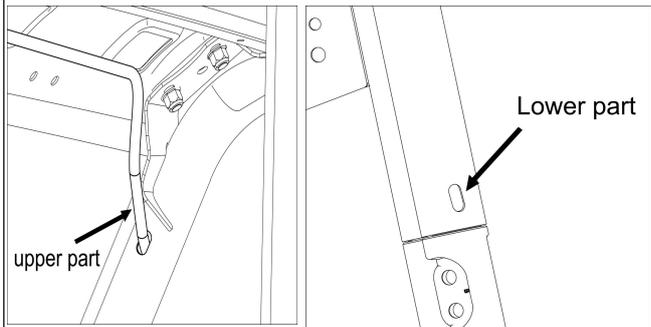
4、取 1-玻璃水管, 从车棚右方走线孔穿过后用 2-棚杆过线保护



1-M10×30 Hexagonal flange bolt  
2-M10×20 Hexagonal flange bolt  
3-M10×35 Hexagonal flange bolt, black  
4-M10 Hexagonal flange locking nut  
5-M8×25 Inner hexalobular socket pan head screw  
6-M8 Hexagonal flange locking nut  
7-M10×65 Hexagonal flange bolt

### 走线孔位置

The location of the wiring hole



# UTV550-BLP（基础款）整车安装说明

## Installation Instructions for UTV550-BLP（Basic） Vehicle

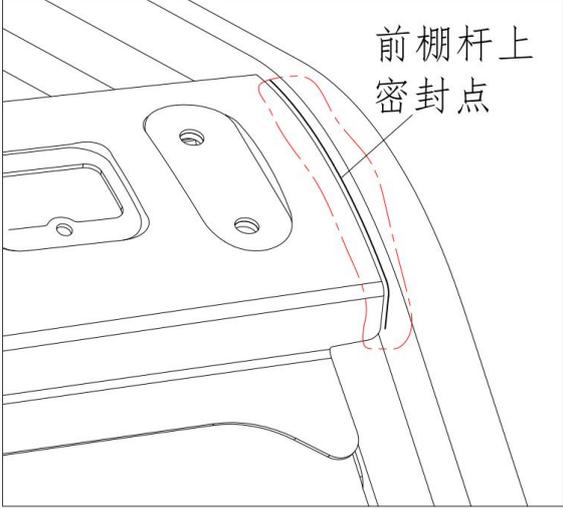
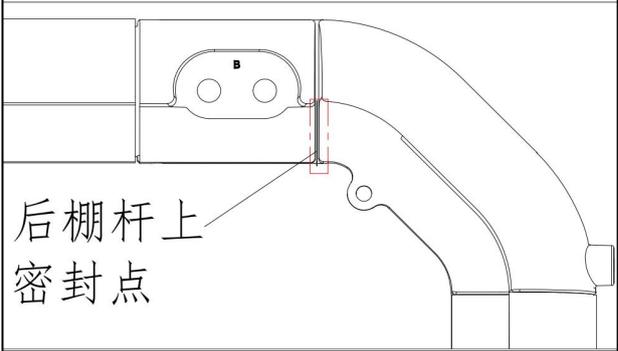
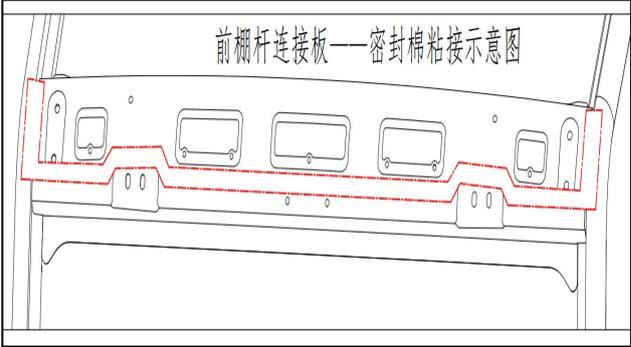
套装配到走线孔上，将玻璃水管与下方玻璃水壶连接起来。取1-阅读灯线及顶灯线总成，从车棚弯管左侧走线孔穿过后用2-棚杆过线保护套装配到走线孔上，先后将下方插件一次插接完毕(线路从上往下穿更为方便，下方用专用工具将线头牵引出走线孔)。（注：棚杆过线保护套均在线束与水管从棚杆出线孔穿出后装配）

4. Take 1 - glass water pipe. Pass it through the wiring hole on the right side of the car shelter and then use 2 - windshield frame wiring protection sleeve to attach it to the wiring hole. Connect the glass water pipe to the glass water jug below. Take 1 - reading lamp wire and ceiling light wire assembly. Pass it through the wiring hole on the left side of the curved pipe of the car shelter and then use 2 - shelter rod wiring protection sleeve to attach it to the wiring hole. Connect the lower components one by one (it is more convenient to insert the wires from top to bottom. Use a special tool to pull the wire ends out of the wiring hole below). (Note: The shelter rod wiring protection sleeves are all assembled after the wiring from the shelter rod outlet hole exits the wiring harness and the glass water pipe.)

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更改次 Times	更改日期 Revision date	更改标记 Revision mark	更改人 Revised by	批准 Authorized by	
工序名称 Process	棚杆打胶 Gluing the Windshield Frame		工序编号 Process	168-030	人员数量 Amount
				1	工时 Man-

# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

name	number	of staff	hour
<p style="text-align: center;">装配顺序</p> <p style="text-align: center;">Assembly sequence</p>	<p style="text-align: center;">装配图片</p> <p style="text-align: center;">Assembly picture</p>		
<p>1、棚杆装配完成后立即将密封胶涂抹上；</p> <p>1.After the windshield frames are assembled, apply the sealant immediately.</p> <p>2、前棚杆连接板与左右棚杆结合处，涂抹黑色 MS1937 胶，用刮板涂抹光顺。</p> <p>2.At the junction where the front windshield frame connection plate meets the left and right support beams, apply black MS1937 glue and smooth it out with a scraper.</p> <p>3、后棚杆上接头（左右）棚杆结合处涂抹黑色 MS1937 胶，用刮板涂抹光顺。</p> <p>3.Apply black MS1937 glue to the connection point between the rear windshield frame and the left and right windshield frame, and smooth it out with a scraper.</p> <p>4、取 1-仪表台转接板密封泡棉粘接（L=1460）撕掉 3M 底胶粘接在前棚杆连接板上。（注：根据订单配置进行确定，带前挡的车均要粘贴）</p> <p>4. Take 1 - Install the dashboard adapter board sealant foam (L = 1460). Remove the 3M adhesive and attach it to the front pillar connection plate. (Note: This is determined according to the order configuration. All vehicles with a front windshield need to be adhered.)</p>	  		

# UTV550-BLP（基础款）整车安装说明

## Installation Instructions for UTV550-BLP（Basic） Vehicle

				编制 Compiled by				
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更改次 Times	更改日期 Revision date	更改标记 Revision mark	更改人 Revised by	批准 Authorized by				
工序名称 Process name	安全带、空滤器、后护板 Seat belt, air filter, rear guard panel		工序编号 Process number	168-035	人员数量 Amount of staff	2	工时 Man- hour	10min
装配顺序 Assembly sequence			装配图片 Assembly picture					

# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

1、将 2 个安全带用自带螺栓和螺母固定在后棚杆上，上部固定在后棚杆上，下部固定在座椅安装支架上，力矩 65~78N·m，头部点漆，然后再盖上防护盖。

1. Fix the two safety belts using the built-in bolts and nuts onto the rear windshield frame. The upper part should be fixed to the rear support beam, and the lower part should be fixed to the seat mounting bracket. The torque should be 65 to 78 N·m. Paint the head part, and then cover it with the protective cover.

2、取 2-车门后部密封块，将其贴在左右两侧棚杆扶手下安装点的侧面处（车身的前后方向进行粘贴）。

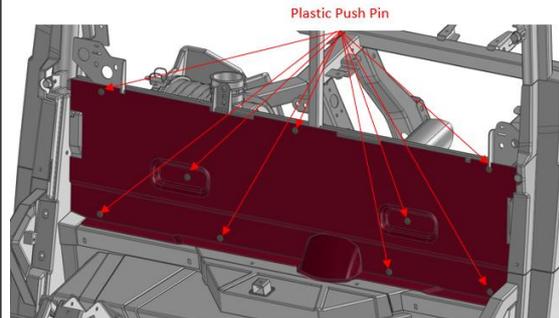
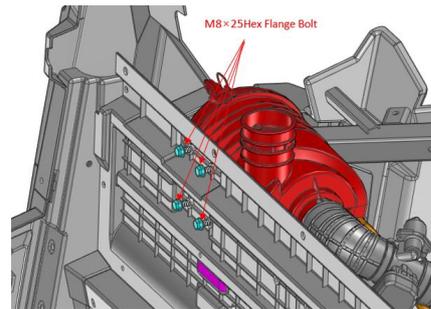
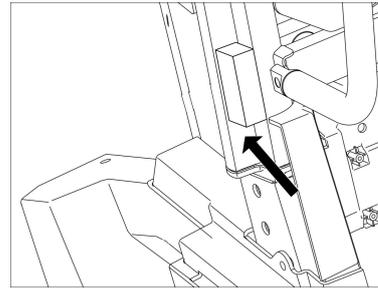
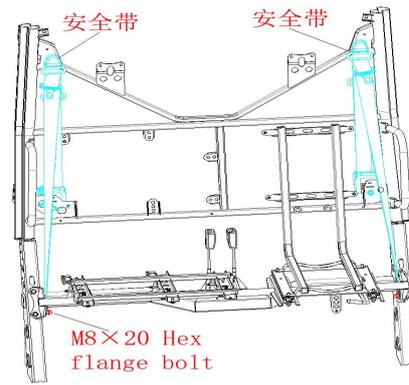
2. Take the rear sealing block of the 2nd door and attach it to the sides of the installation points on the windshield frame on both the left and right sides (for adhesion along the front and rear directions of the vehicle).

3、拆下  $\phi 60-80$  卡箍将空滤器摆放至正确位置，紧固卡箍，拆下空滤器上自带的 4-M8×25 六角法兰螺栓，然后再用其将空滤器固定在座垫背护板上，扭矩 22~30N.m，头部点漆。

3. Remove the  $\phi 60-80$  clamp to place the air filter in the correct position. Tighten the clamp, remove the 4-M8×25 hexagonal flange bolts that come with the air filter. Then, use these bolts to fix the air filter onto the back support plate of the seat cushion. The torque should be 22 to 30 N.m, and the head should be painted.

4、用 9-塑料按扣将座垫毛毡固定在座垫背护板及后棚杆上。

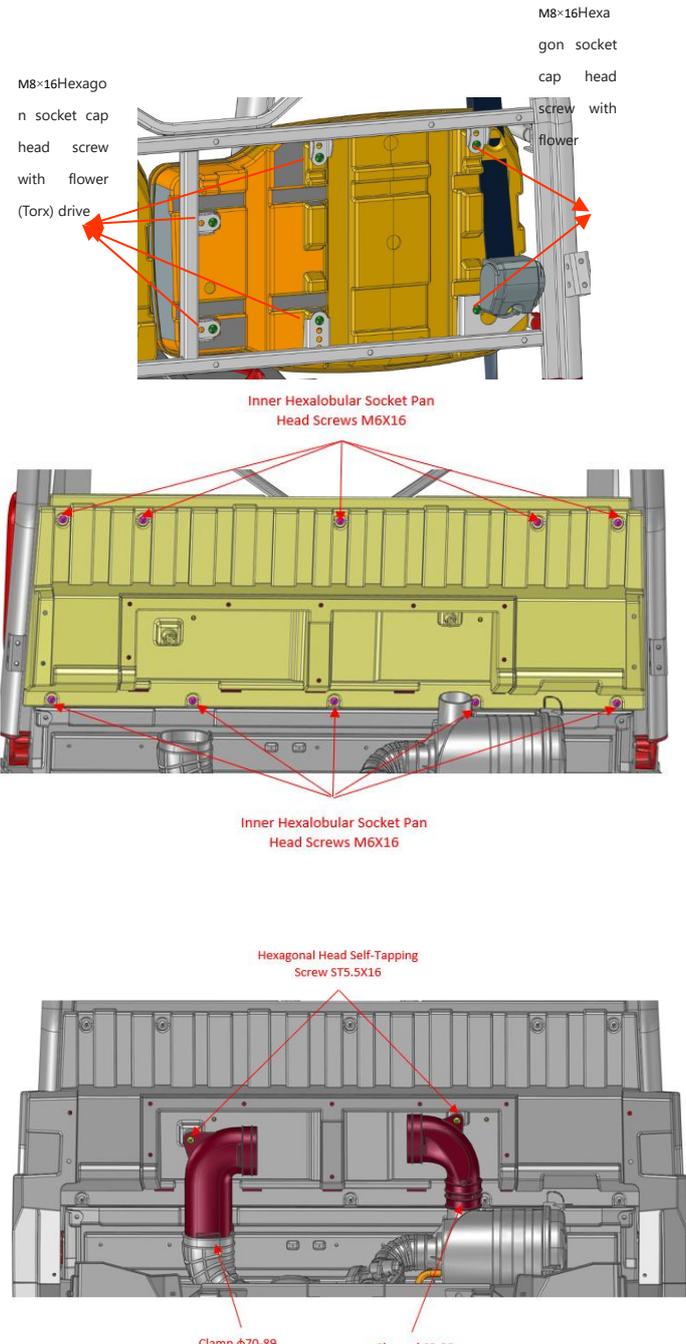
4. Use 9-plastic snap fasteners to fix the seat cushion felt to the back guard plate of the seat cushion and the rear canopy pole.



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# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

工序名称 Process name	安全带、空滤器、后护板 Seat belt, air filter, rear guard panel	工序编号 Process number	168-035	人员数量 Amount of staff	2	工时 Man-hour	10min
装配顺序 Assembly sequence		装配图片 Assembly picture					
<p>5、将副驾驶靠背用 6-M8×16 内六角花形盘头螺钉固定在棚杆（右侧）上。</p> <p>5. Fix the passenger seat backrest to the pole (on the right side) using 6-M8×16 internal hexagonal star-shaped head screws.</p> <p>6、拆下固定在空滤器进气护罩上的 8 个塑料按扣（留存备用），然后用 10-M6×16 内六角花形盘头螺钉将座垫后护板固定在后棚杆上，M6 螺钉力矩为 9~12N·m，头部点漆。</p> <p>6. Remove the 8 plastic snaps fixed on the air intake cover of the air filter (keep them for future use). Then, use 10-M6×16 internal hexagonal star-shaped slotted head screws to fix the rear guard plate of the seat cushion to the rear frame pole. The torque of the M6 screws is 9 to 12 N·m, and the heads should be painted.</p> <p>7、拆下 φ70-89 卡箍将 CVT 进气管 I 与 CVT 进气管皮套 II 摆放至正确位置，用 φ70-89 卡箍将 CVT 进气管 I 与 CVT 进气管皮套 II 连接，然后再用 1-ST5.5X16 内六角花形盘头自攻钉将 CVT 进气管 I 固定在空滤器进气护罩上。</p> <p>7. Remove the φ70-89 clamp and place the CVT intake pipe I and the CVT intake pipe sleeve II in the correct position. Use the φ70-89 clamp to connect the CVT intake pipe I and the CVT intake pipe sleeve II. Then, use the 1-ST5.5X16 internal hexagonal star-head self-tapping screws to fix the CVT intake pipe I onto the air filter intake shield.</p> <p>8、用 φ60-80 卡箍将初级空滤器胶套与空滤器总成连接，然后再用 1-ST5.5X16 内六角花形盘头自攻钉将空滤器进气管固定在空滤器进气护罩上。</p> <p>8. Use φ60-80 clamps to connect the rubber sleeve of the primary air filter with the air filter assembly. Then, use 1-ST5.5X16 internal hexagonal star-head self-tapping screws to fix the air filter intake pipe onto the air filter intake shield.</p>		 <p>The diagrams illustrate the following steps:</p> <ul style="list-style-type: none"> <li><b>Top Diagram:</b> Shows the passenger seat backrest being secured to the right-side frame pole using M8×16 hexagonal star-shaped head screws. Labels include 'M8×16Hexagonal socket cap head screw with flower (Torx) drive' and 'M8×16Hexagonal socket cap head screw with flower'.</li> <li><b>Middle Diagram:</b> Shows the rear guard plate of the seat cushion being fixed to the rear frame pole using 10-M6×16 internal hexagonal star-shaped slotted head screws. Labels include 'Inner Hexalobular Socket Pan Head Screws M6X16'.</li> <li><b>Bottom Diagram:</b> Shows the CVT intake pipe I and CVT intake pipe sleeve II being connected with a φ70-89 clamp and secured to the air filter intake shield with 1-ST5.5X16 hexagonal star-head self-tapping screws. Labels include 'Hexagonal Head Self-Tapping Screw ST5.5X16', 'Clamp φ70-89', and 'Clamp φ60-80'.</li> </ul>					
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# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

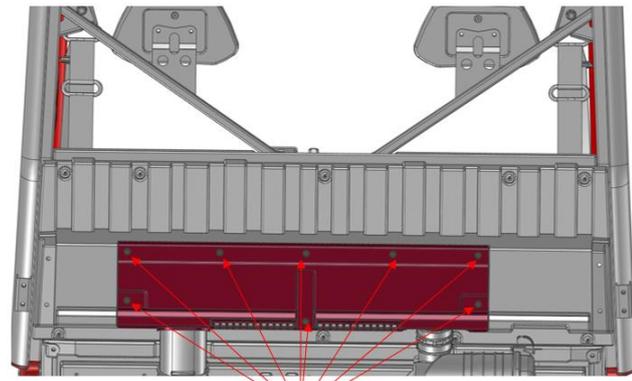
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工序名称 Process name	安全带、空滤器、后护板 Seat belt, air filter, rear guard panel	工序编号 Process number	168-035	人员数量 Amount of staff	2	工时 Man-hour	10min
装配顺序 Assembly sequence		装配图片 Assembly picture					

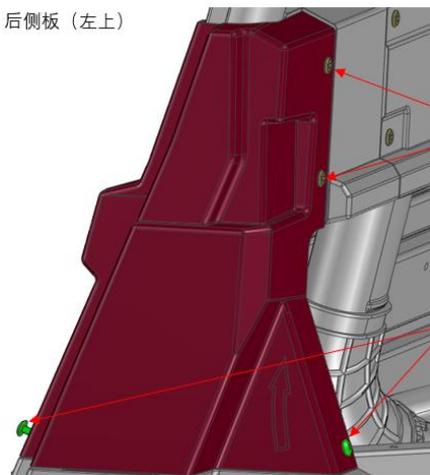
# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

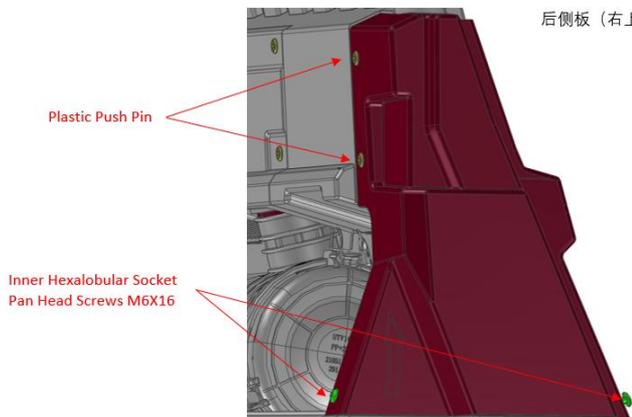
- 9、用 8-塑料按扣将空滤器进气护罩固定在座垫后护板上。  
 9. Use 8-plastic snap fasteners to fix the air intake cover of the air filter onto the rear guard plate of the seat cushion.
- 10、用 4-塑料按扣、4-M6×16 内六角花形盘头螺钉分别将  
 后侧板 (左上)、后侧板 (右上) 固定在座垫后护板和后  
 侧板外上, M6 螺钉力矩为 9~12N·m, 头部点漆。  
 10. Use 4-plastic snap fasteners and 4-M6×16 internal  
 hexagonal star-shaped head screws to fix the rear side panel  
 (upper left) and the rear side panel (upper right) to the rear  
 guard plate of the seat cushion and the outer upper part of  
 the rear side panel. The torque of the M6 screws is 9 to 12  
 N·m, and the heads should be painted.



后侧板 (左上)



后侧板 (右上)



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# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

工序名称 Process name	顶棚及顶棚毛毡 Roof lining and felt	工序编号 Process number	168-040	人员数量 Amount of staff	2	工时 Man-hour	15min
装配顺序 Assembly sequence	装配图片 Assembly picture						
<p>1、将 2-M6 夹板螺母 (加长) 卡在顶棚 (后内衬) 上, 并用 2-M6×16 内六角花形盘头螺钉将顶棚 (后内衬) 装配在后棚杆上, M6 螺钉力矩为 9~12N·m, 头部点漆。</p> <p>1.Place the 2-M6 extension nut on the roof lining (rear liner), and assemble the ceiling (rear liner) onto the rear windshield frame using the 2-M6×16 internal hexagonal star-shaped head screws. The torque of the M6 screws is 9 to 12 N·m, and the heads should be painted.</p> <p>2、将 5-M6 夹板螺母 (加长) 卡在顶棚 (前) 上, 并用 5-M6×16 内六角花形盘头螺钉将顶棚 (前) 与顶棚 (后内衬) 连接, M6 螺钉力矩为 9~12N·m, 头部点漆。</p> <p>2. Insert the 5-M6 extension nut into the ceiling (front) and connect the ceiling (front) with the ceiling (rear lining) using a 5-M6×16 internal hexagonal star-shaped head screw. The torque of the M6 screw should be 9 to 12 N·m, and the head should be painted.</p> <p>3、用 5-塑料按扣将顶棚毛毡 (后) 固定在顶棚 (后内衬) 及后棚杆铸件上。</p> <p>3. Use 5-plastic snap fasteners to fix the ceiling felt (on the back) to the ceiling (back lining) and the rear frame casting.</p> <p>4、用 4-塑料按扣将顶棚毛毡 (中)、顶棚毛毡 (前) 固定在棚杆前部, 最后再用 6-塑料按扣将顶棚 (前) 固定。</p> <p>4. Use 4-plastic snap fasteners to fix the ceiling felt (middle) and the ceiling felt (front) at the front of the pole, and finally use 6-plastic snap fasteners to fix the ceiling (front).</p> <p>5、取 1-阅读灯 (选配), 用 4-M6×16 内六角花形盘头螺钉将阅读灯固定在顶棚上。需与毛毡同步装配, 毛毡固定前需将阅读灯线连接, M6 螺钉力矩为 9~12N·m, 头部点漆。</p> <p>5. Take the 1 - reading lamp (optional). Use 4-M6×16 internal hexagonal star-shaped socket head screws to fix the reading lamp on the ceiling. It needs to be assembled synchronously with the felt. Before fixing the felt, connect the reading lamp wires. The torque of the M6 screw is 9 - 12 N·m, and the head should be painted.</p>		<p>顶棚 (后内衬)</p> <p>顶棚 (前)</p> <p>1-PLATE NUT , LONG M6 2- Inner hexalobular socket pan head screws M6X16</p> <p>1-self tapping screw 2-Plastic button</p>					

UTV550-BLP (基础款) 整车安装说明

Installation Instructions for UTV550-BLP (Basic) Vehicle

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# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

工序名称 Process name	网门及电瓶 Net door and battery	工序编号 Process number	168-045	人员数量 Amount of staff	2	工时 Man- hour	10min
装配顺序 Assembly sequence		装配图片 Assembly picture					
<p>1、先拆下后侧板外(右下/左下)和后侧板(右上/左上)-M6x16 内六角花形盘头螺栓,下方锁舌用拆下的 4-M6x16 内六角花形盘头螺栓固定在后侧板外(右下)和后侧板(右上)。拆下扶手(左/右)用 2-M8x25 内六角花型盘头螺钉(黑)与 2-M8 六角法兰防松螺母(黑锌),中间锁舌用拆下的 2-M8x25 内六角花形盘头螺栓和 2-M8 六角法兰防松螺母在扶手内侧和扶手紧固在后棚杆上。注意锁舌固定方向。上方锁舌用 2-M6x16 六角法兰螺栓和 2-M6 六角法兰防松螺母固定在后棚杆上。</p> <p>1. First, remove the M6x16 hexagonal socket head cap screws on the rear side panel (right bottom/left bottom) and the rear side panel (right top/left top). The lower locking tongue is fixed to the rear side panel (right bottom) and the rear side panel (right top) using the 4-M6x16 hexagonal socket head cap screws removed. Remove the armrests (left/right) using the 2-M8x25 hexagonal socket head cap screws (black) and the 2-M8 hexagonal flange locknut (black zinc). The middle locking tongue is fixed to the armrests on the inner side and the armrests are fastened to the rear pole using the 2-M8x25 hexagonal socket head cap screws and the 2-M8 hexagonal flange locknut. Pay attention to the locking tongue fixing direction. The upper locking tongue is fixed to the rear pole using the 2-M6x16 hexagonal flange bolt and the 2-M6 hexagonal flange locknut.</p> <p>2、将网门锁扣用 2-M8x35 内六角圆柱头螺钉和 M8 六角防松螺母固定在前弯管。左右安装相同。</p> <p>2. Fix the net door latch using 2-M8x35 internal hexagonal cylindrical head screws and M8 hexagonal lock nuts on the front elbow pipe. Install the same on both the left and right sides.</p> <p>3、将整车线束固定在电瓶的正负极上(红色胶帽的线固定在正极,黑色胶帽的线固定在负极),然后将电瓶盖用 3-塑料按扣将电瓶护罩固定在对应位置处。</p> <p>3. Fix the entire wiring harness onto the positive and negative terminals of the battery (the wires with red caps are fixed to the positive terminal, and the wires with black caps are fixed</p>							

# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

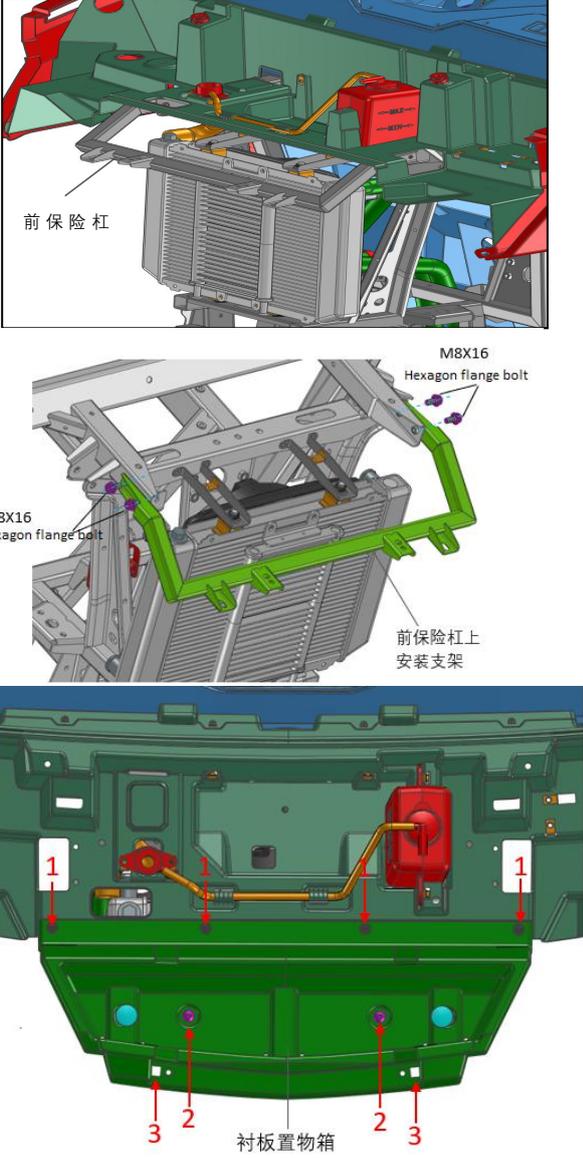
to the negative terminal). Then, use 3 plastic snap fasteners to secure the battery cover onto the corresponding position of the battery shield.

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工序名称	前保险杠上安装支架、衬板置物箱及堵头	工序编号	168-050	人员数量	1	工时	10min
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# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

Process name	Mounting brackets, liner storage boxes and plugs are installed on the front bumper.	Process number	Amount of staff	Man-hour
装配顺序 Assembly sequence	装配图片 Assembly picture			
<p>1、取 1-前保险杠上安装支架，用 4-M8×16 六角法兰螺栓将其固定在车架相应位置处，M8 螺栓力矩 22~30N·m，头部点漆。</p> <p>1. Take the mounting bracket on the front bumper, and fix it to the corresponding position on the vehicle frame using 4-M8×16 hexagonal flange bolts. The torque of the M8 bolts is 22 to 30 N·m, and the heads should be painted.</p> <p>2、取 1-衬板置物箱放置在前保险杠上安装支架上，先用 2-M8×16 内六角花形盘头螺钉固定，然后再用 4-塑料卡扣固定，M8 螺栓力矩 22~30N·m，头部点漆。</p> <p>2. Take the 1-piece liner storage box and place it on the front bumper and the mounting bracket. First, fix it with 2-M8×16 internal hexagonal star-shaped head screws, and then fix it with 4 plastic snap fasteners. The M8 bolt torque is 22-30 N·m, and the head is painted.</p>	 <p style="text-align: center;">衬板置物箱</p> <p style="text-align: center;">1-Push Pin 2-M6X16 Inner Hexalobular Socket Pan Head Screw 3-M6 Plate Nut , Long</p>			
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# UTV550-BLP (基础款) 整车安装说明

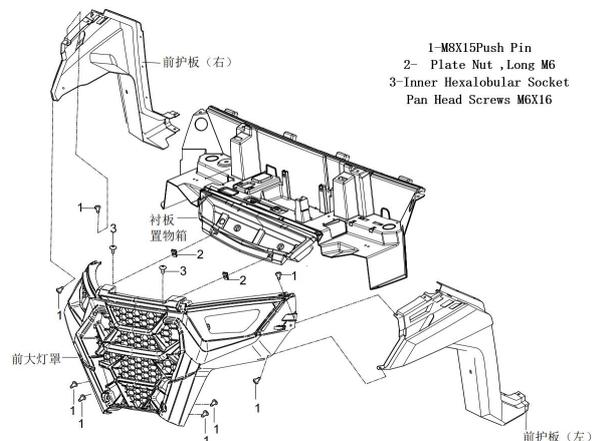
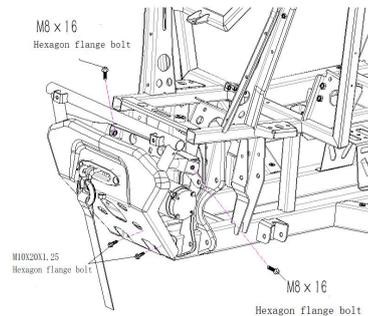
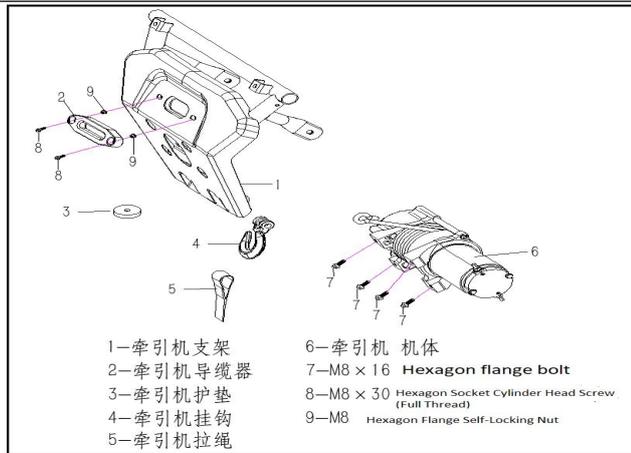
## Installation Instructions for UTV550-BLP (Basic) Vehicle

更改次 Times	更改日期 Revision date	更改标记 Revision mark	更改人 Revised by	批准 Authorized by	
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工序名称 Process name	牵引机、大灯罩 (组合) Traction machine, large lamp cover (combination)	工序编号 Process number	168-055	人员数量 Amount of staff	1	工时 Man-hour	10min
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装配顺序 Assembly sequence	装配图片 Assembly picture
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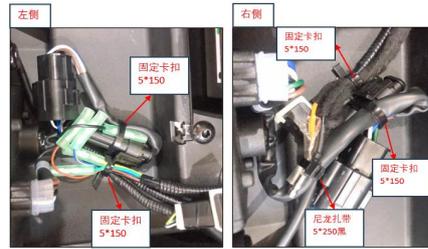
- 1、先将牵引机用 4- M8×16 六角法兰螺栓紧固在牵引机支架上。
- 1.First, secure the traction machine to the traction machine support using 4 - M8×16 hexagonal flange bolts.
- 2、将牵引机导缆器用 2- M8×25 内六角圆柱头螺钉和 2-M8 六角法兰自锁螺母紧固在牵引机支架上。
2. Use 2-M8×25 internal hexagonal cylindrical head screws and 2-M8 hexagonal self-locking nuts to secure the towing winch guide device to the towing machine bracket.
- 3、将牵引机机体上的拉索穿过牵引机导缆器并连接牵引机护垫、牵引机拉绳、牵引机挂钩等零件。
3. Pass the cables on the traction machine body through the traction machine's cable guide and connect the traction machine's protective pad, traction rope, and traction hook, etc.
- 4、将组合好的牵引机支架总成(下端)先用 2-M10X20X1.25 六角法兰螺栓固定在车架上, 再将上安装点用 2-M8X16 六角法兰螺栓固定在牵引机支架上安装板上。
4. First, fix the assembled traction machine bracket assembly (lower end) to the frame using 2-M10X20X1.25 hexagonal flange bolts. Then, fix the upper mounting point using 2-M8X16 hexagonal flange bolts to the mounting plate of the traction machine bracket.
- 5、将牵引机与牵引机继电器电源线用自带标准件固定, 再将防护帽复位。
5. Fix the power lines of the traction machine and the traction machine relay with the built-in standard parts, and then reset the protective cap.
- 6、取 1-大灯罩 (组合), 将前大灯与整车线束相应插接件连接, 并用 1-固定扎带固定。先用 2-M6×16 内六角花形盘头螺钉将大灯罩与衬板置物箱固定, 再用 8-塑料按扣将大灯罩两侧固定在侧护板上, M6 螺栓力矩 9~12N·m, 头部点漆。
6. Take out the 1 - headlight cover (combination), connect the



# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

front headlights with the corresponding connectors of the vehicle wiring harness, and fix it with a 1 - fixing cable tie. First, use 2 - M6×16 internal hexagonal star-shaped head screws to fix the headlight cover and the liner storage box together, then use 8 - plastic snap fasteners to fix the two sides of the headlight cover to the side guard plates. The M6 bolt torque is 9 - 12 N·m, and the head is painted.

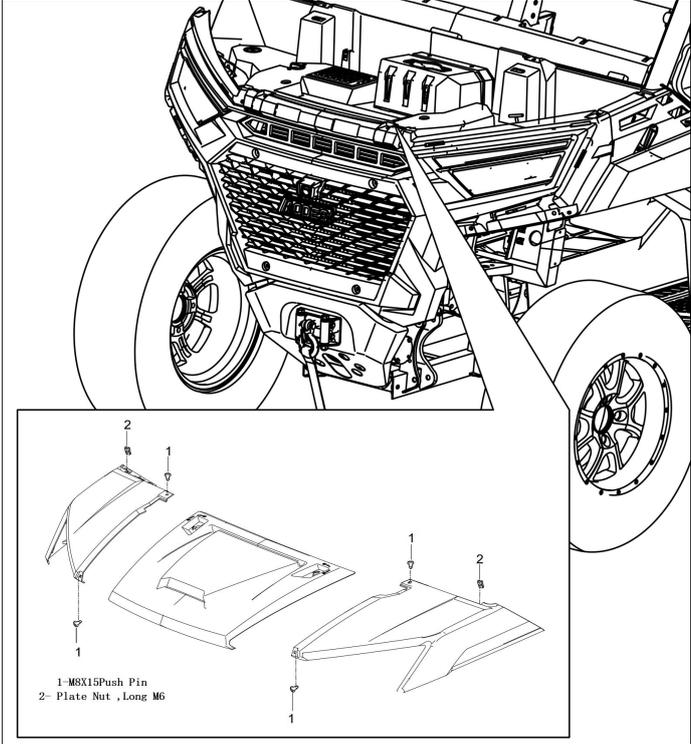


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工序名称	前面板	工序编号	168-060	人员数量	1	工时	10min
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# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

Process name	Front panel liner	Process number	Amount of staff	Man-hour
	<p>装配顺序</p> <p>Assembly sequence</p>		<p>装配图片</p> <p>Assembly picture</p>	
	<ol style="list-style-type: none"> <li>1、取 1-前面板 (左/右), 用 4-塑料按扣、2-M6×16 内六角花形盘头螺栓和 2- M6 夹板螺母将前面板 (左/右) 固定在车头处, M6 螺栓力矩 9~12N·m, 头部点漆。</li> <li>1. Take out the 1-front panel (left/right). Use 4-plastic snap fasteners, 2-M6×16 hexagonal head stud bolts and 2-M6 clamping nuts to fix the front panel (left/right) to the front of the vehicle. The M6 bolts should have a torque of 9 to 12 N·m, and the heads should be painted.</li> <li>2、取 1-组合好的前面板 (中), 将前面板中旋钮位置对正, 然后将其锁在车辆对应位置处。</li> <li>2. Take out the 1-the assembled front panel (middle part), align the positions of the knobs on the front panel, and then lock it in the corresponding position on the vehicle.</li> <li>3、再将 2-堵头安装在衬板置物箱上。</li> <li>3. Then install the 2-socket head onto the liner storage box.</li> </ol>			
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# UTV550-BLP（基础款）整车安装说明

## Installation Instructions for UTV550-BLP（Basic） Vehicle

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工序名称 Process name	货箱组合 Container combination	工序编号 Process number	168-065	人员数量 Amount of staff	2	工时 Man- hour	10min
装配顺序 Assembly sequence		装配图片 Assembly picture					

# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

1、取 1-货箱底板组合、1-货箱护板左组合、1-货箱护板右组合 1-货箱后门板组合、2-货箱把手皮套、1-货箱下隔热板，检查零件无损伤、划痕等缺陷。

1.Take out 1 - the bottom plate of the cargo box, 1 - the left guard plate of the cargo box, 1 - the right guard plate of the cargo box, 1 - the rear door panel of the cargo box, 2 - the handle cover of the cargo box, and 1 - the lower heat insulation plate of the cargo box. Check that the parts have no damage, scratches or other defects.

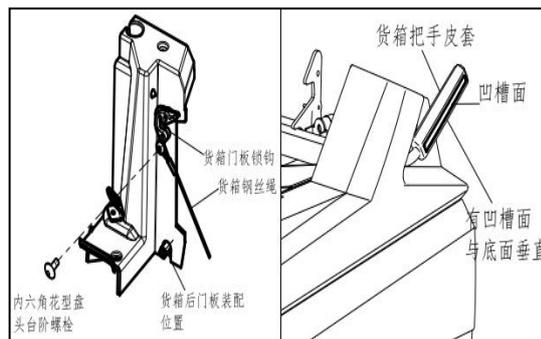
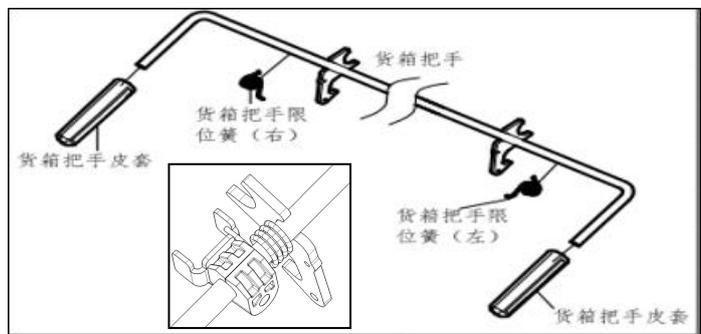
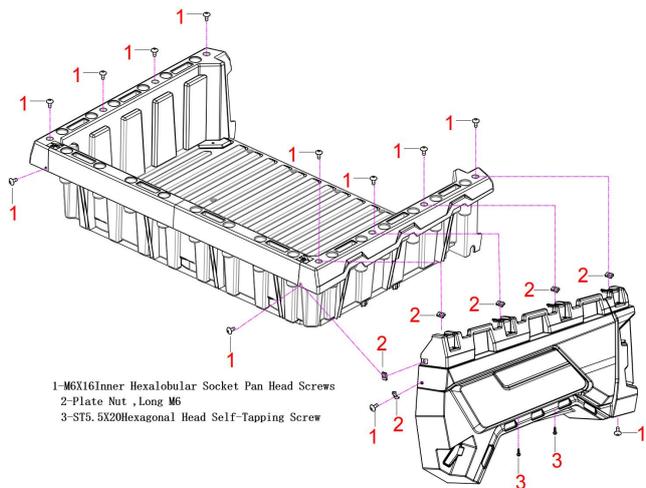
1.Take out 1 - the bottom plate of the cargo box, 1 - the left guard plate of the cargo box, 1 - the right guard plate of the cargo box, 1 - the rear door panel of the cargo box, 2 - the handle cover of the cargo box, and 1 - the lower heat insulation plate of the cargo box. Check that the parts have no damage, scratches or other defects.

2、先将货箱护板组合（左/右）各部装 6-M6 夹板螺母（加长）然后穿过货箱把手（为了方便安装将货箱把手拆下），再分别用 7-M6 × 16 内六角花形盘头螺栓与 2-ST5.5 × 20 内六角花型盘头自攻钉（紧固力矩要求为 3~5N.m）固定货箱底板组合上。

2. First, assemble the 6-M6 cotter pin nuts (with extension) for each part of the cargo box guard plate (left/right). Then, pass through the cargo box handle (the handle will be removed for easier installation), and subsequently, fix the cargo box bottom plate assembly using 7-M6 × 16 hexagonal head bolts and 2-ST5.5 × 20 hexagonal head self-tapping screws (the tightening torque should be 3 to 5 N.m).

3、先将货箱把手限位簧（左/右）装入货箱把手上，再将货箱把手(组合)用 8-货箱固定块（固定块内部涂抹少量锂基润滑脂）固定并用 4-M8 × 50 六角法兰螺栓（半丝）与 4-M8 六角法兰防松螺母，固定在货箱底框架上，并将弹簧用卡钳固定在安装孔与钣金限位处。

3. First, insert the limit springs (left/right) of the cargo box handle into the handle slots of the cargo box. Then, fix the cargo box handle (combination) with 8- cargo box fixing blocks (apply a small amount of lithium-based



# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

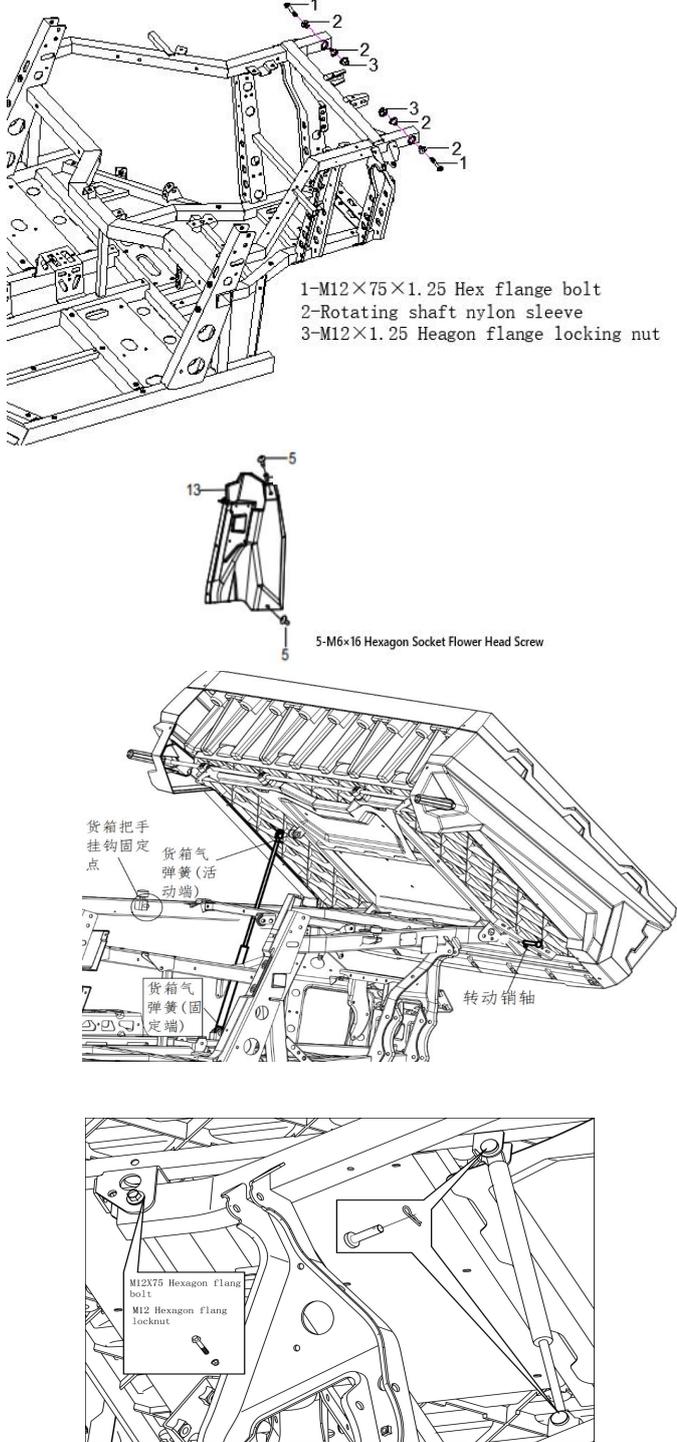
<p>lubricating grease inside the blocks), and secure it to the cargo box bottom frame using 4-M8×50 hexagonal flange bolts (semi-threaded) and 4-M8 hexagonal flange lock nuts. Also, fix the spring with a clamp at the installation hole and the metal limit position.</p> <p>4、将 2-内六角花型盘头台阶螺栓 (M6×30 台阶 13 盘 22) 固定在后货箱底板安装孔内。将货箱后门板组合与货箱底板装配, 并将货箱钢丝绳套在内六角花型盘头台阶螺栓紧固。</p> <p>4. Fix the 2-internal hexagonal flower-shaped head stepped bolt (M6×30 stepped 13 heads 22) into the installation holes on the rear cargo box floor. Assemble the rear door panel of the cargo box with the cargo box floor, and tighten the cargo box wire rope around the stepped bolt with the flower-shaped head.</p> <p>5、将货箱把手皮套内涂抹 0.01g (少量) 润滑油, 再将其套入货箱把手。注: 皮套平面必须与底面垂直 (如图所示)</p> <p>5. Apply 0.01g (a small amount) of lubricating oil inside the handle cover of the cargo box, then insert the cover onto the cargo box handle. Note: The flat surface of the cover must be perpendicular to the bottom (as shown in the figure).</p>	
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工序名称	后货箱	工序编号	168-070	人员数量	2	工时	10min
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# UTV550-BLP (基础款) 整车安装说明

## Installation Instructions for UTV550-BLP (Basic) Vehicle

Process name	The rear Container	Process number	Amount of staff	Man-hour
装配顺序 Assembly sequence	装配图片 Assembly picture			
<p>1、取 1-货箱 (总成)、4-转轴尼龙套、1-货箱气弹簧、2-电动顶下固定销, 检查外观无划伤、磕碰等。</p> <p>1. Take 1 - the cargo box (assembly), 4 - the nylon sleeve for the rotating shaft, 1 - the cargo box air spring, 2 - the electric top-down fixing pin. Check that there are no scratches, bumps, etc. on the appearance.</p> <p>2、拆下后挡泥板上 3-塑料按扣与 2-M6×16 内六角花形盘头螺钉, 将货箱气弹簧(固定端)用 1-电动顶下固定销与 1-R 销(φ2.0) 紧固在车架上; 将后挡泥板(左/右)分别用 3-塑料按扣与 2-M6×16 内六角花形盘头螺钉紧固在车架和后侧板上。</p> <p>2. Remove the 3-plastic snap fasteners and 2-M6×16 hexagonal head slotted screws on the rear fender. Use 1-electric top-down fixing pin and 1-R pin (φ2.0) to fix the cargo box air spring (fixed end) on the frame. Fasten the rear fender (left/right) to the frame and the rear side panel using 3-plastic snap fasteners and 2-M6×16 hexagonal head slotted screws respectively.</p> <p>3、将货箱 (总成) 装配车架上, 先用 2-M12×75×1.25 六角法兰螺栓 (左右对穿, 从外往里) 穿过货箱底框架与车架固定。再用 2-M12 六角法兰防松螺母紧固销轴, 螺纹超出螺母 4-5 丝牙。确保货箱翻转顺畅, 气弹簧工作正常。</p> <p>3. Attach the cargo box (assembly) to the frame. First, use 2-M12×75×1.25 hexagonal flange bolts (threaded through both left and right sides, from outside to inside) to fix the cargo box bottom frame to the frame. Then, use 2-M12 hexagonal flange lock nuts to tighten the pin shaft, with the thread extending 4-5 threads beyond the nut. Ensure that the cargo box can be flipped smoothly and that the air spring functions properly.</p> <p>3、将货箱气弹簧(活动端)用 1-电动顶下固定销、与 1-R 销(φ2.0) 紧固在货箱底框架上; 将货箱向下压用手挂钩与车架固定。</p> <p>3. Use 1 - electric lifting bottom fixing pin and 1-R pin (φ2.0) to fix the air spring (movable end) of the cargo box to the bottom frame of the cargo box; Press the cargo box downward and fix it to the frame with hand hooks.</p>	 <p>1-M12×75×1.25 Hex flange bolt                  2-Rotating shaft nylon sleeve                  3-M12×1.25 Heagon flange locking nut</p> <p>5-M6×16 Hexagon Socket Flower Head Screw</p> <p>货箱把手挂钩固定点                  货箱气弹簧(活动端)                  货箱气弹簧(固定端)                  转动销轴</p> <p>M12x75 Hexagon flange bolt                  M12 Hexagon Flange locknut</p>			

## UTV550-BLP（基础款）整车安装说明

### Installation Instructions for UTV550-BLP（Basic） Vehicle

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工序名称 Process name	消音器隔热板、拖车臂、后保险杠 Muffler body protective board, trailer arm, rear bumper	工序编号 Process number	168-075		人员数量 Amount of staff	1	工时 Man-hour	10min
装配顺序 Assembly sequence			装配图片 Assembly picture					

# UTV550-BLP (基础款) 整车安装说明

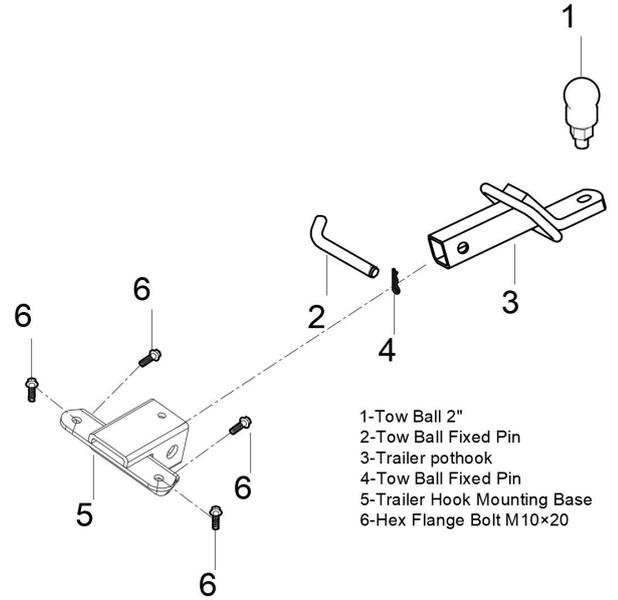
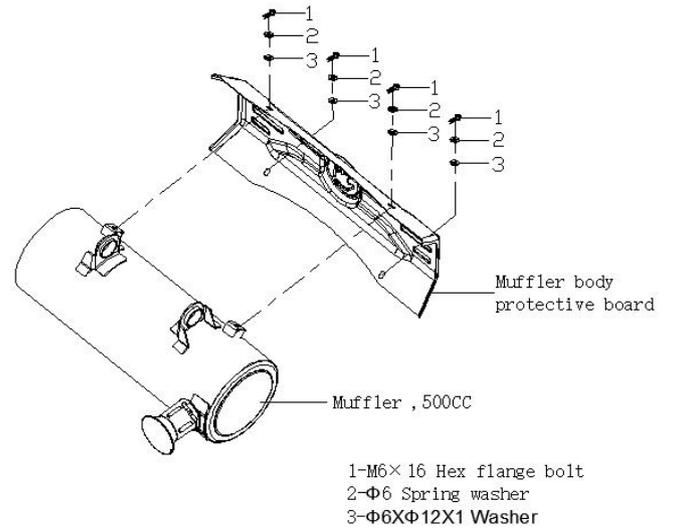
## Installation Instructions for UTV550-BLP (Basic) Vehicle

1、将消声器隔热板用 4- $\phi 6 \times \phi 12 \times 1$  平垫、4- $\phi 6$  弹簧垫片、4-M6 $\times 16$  六角法兰螺栓固定在消音器上，M6 螺栓力矩 9~12N·m，头部点漆。

1. Fix the silencer insulation plate on the silencer using 4- $\phi 6 \times \phi 12 \times 1$  flat washers, 4- $\phi 6$  spring washers, and 4-M6 $\times 16$  hexagonal flange bolts. The torque of the M6 bolts should be 9 to 12 N·m, and the heads should be painted.

2、先拆掉拖车挂钩固定销、拖车挂钩开口销，用 4-M10 $\times 20$  六角法兰螺栓将后拖车臂组合固定在车架对应位置处。用拖车球头自带螺母将拖车球头固定在拖车臂上；将拖车臂用拖车挂钩固定销、拖车挂钩开口销固定在车架上。

2. First, remove the fixed pins and opening pins of the trailer hook. Use a 4-M10 $\times 20$  hexagonal flange bolt to securely fix the rear trailer arm at the corresponding position on the frame. Use the nut provided with the trailer ball joint to fix the trailer ball joint onto the trailer arm; Fix the trailer arm on the frame using the trailer hook fixed pin and the opening pin of the trailer hook.



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